

LINER

SCRIM Liner (LinerTuber Reinforced)

SCRIM Liner is a non-woven, needle-punched polyester fiber felt offered with either PU or PVC coating. There is a 100% continuous polyester reinforcement filament (SCRIM) integrated into the fabric to limit longitudinal stretch during installation. Tube forming and seam bonding are achieved through a specially designed thermal welding and/or an overlocking chain stitched sewn process - creating a superior, high-performance impermeable liner designed for accuracy.

APPLICATIONS:

- Open-End (Blindshot) with Calibration Tube
- Closed-End

Ideal for landing the liner at a definitive point and straight piping applications. This non-stretch liner may be used on sweeping bends up to 45° with slight wrinkling. Manufactured transitional liners and custom sizes are available.



SPECIFICATIONS

Coating	PU or PVC
Carrying Material	Polyester Felt with integrated SCRIM
Installation	Inversion
Recommended Curing Method	Ambient, heat or LED light cure
Diameter Range	3" and larger
Thickness Range	3 mm and 4.5 mm
Available Lengths	164' and 328' stock lengths (+/-) Custom transitions and longer lengths available.

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INSTALLATION:

Installation Air Pressure: 8 to 10 psi (may need additional pressure to invert around bends).

Curing Pressure: 7 to 9 psi

Vacuum: -0.5 bar.

Vacuum level shall meet or slightly exceed Inversion and Curing Pressure. Always use a vacuum with proper vacuum gauge and regulator.

Recommended Gap Setting: Thickness of liner x 2 + 2mm

Always use a guide tube to contain unsupported liners from radial expansion.

STORAGE/HANDLING:

Avoid extremes of temperature

- Freezing may cause the coating structure to degrade locally, especially areas where the coating is in tension or compression – at bends and edges, and immediately adjacent to seam welds.
- Recommended storage temperature 40°F – 95°F.
- Shelf life at this temperature: in excess of 1 year.

Avoid extremes of humidity

- Very high relative humidity (especially at high temperature such as tropical countries) will accelerate the degradation, consequently reducing the shelf life.
- Recommended storage humidity 25% rh – 65% rh.
- Shelf life at 65%, 95°F: in excess of 1 year.

Avoid prolonged wet storage

As with high humidity, the coating is more susceptible to degradation at higher temperatures, and even further susceptible if pH of liquid in contact is significantly above or below 45°F. Wet storage is not recommended.

Avoid direct sunlight

Prolonged exposure to the sun's ultraviolet light will accelerate the degradation of the PU coating. Store away from direct sunlight, preferably in dark conditions.

Mechanical damage should be avoided

- Ensure that liner is not placed directly onto grit or gravel floor – sweep and cover floor first.
- Ensure personnel are instructed not to walk on or smoke around the liner.
- Handle with care and ensure safe transport at all times
- Ensure any rollers are clean, and the liner is not in contact with any sharp edges or snags anywhere during use.

Chemical attack

Avoid prolonged contact with solvents and chemicals.

Call technical support with additional questions at +1 (734) 744 5557

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